

Installing paper on the Floor Drum Sander

- Unplug cord from current outlet. Tilt machine from front so that it is resting on its handle. Lift drum cover.
- Align drum cams so that notches or arrows on cams are facing you. When properly aligned, you can see the flat side of each cam.
- Flex paper and use paper bender on front cover to bend sandpaper. This is a very important step!
- Insert paper turning the drum and wrapping the paper around the drum. Try to get equal amounts of paper inserted into drum and snug down.
- Using the 7/16 open wrench, turn the left side cam $\frac{1}{4}$ turn down and then right side cam $\frac{1}{4}$ turn up. At this time you can feel the tension on the cams and see the paper being secured.
- Return drum cover to original position. Lift machine so that it rests on rear of the chassis. Plug in unit. Slowly lower drum and proceed to sand.